## KA-680 鎢鋼刀研磨機

## Blade Re-sharpening Machine

- 乾磨、水磨均可適用,避免因委外加工造成之工期延誤及增加刀片研磨次數。
- · 刃口研磨腳度可調整。18°為常用角度。
- 採用循環冷卻及密封式設計,可降低耗材損失及保持清潔。
- 操作容易、保養簡易。

Simple and easy operation and maintenance.

No delay on production due to outsourcing re-sharpening. This machine is designed and built to re-sharpening the tungsten carbide blades that are used in PCB Lead Wire Cutting Machine.

- · Five Main portions:
- 1. Main frame of the machine 3. Coolant system 5. Feeding device
- 2. Electric control system 4. Grinding device
- The machine is available for dry or wet grinding operation, with or without coolant. The coolant is recycled and sealed to avoid waste and keep clean.
- Tip: The blade need to be re-grinned as it is worn out, grin in 1~2 days is normal

主軸轉速 RPM of Spindle	3000
刃口角度Cutting Angle	可調 Adjustable 17°-22°
鑽石砂輪 Diamond Wheel	125D-6W-2 X-35T-14B-31.75H
電 壓 Power	220V 50/60HZ
研磨速度 Cap acity	20 Minutes/Pcs
機器尺寸 Dimension	800(L) x 750(W) x 1200(H) m/m
淨 重 Net Weight	135Kgs

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